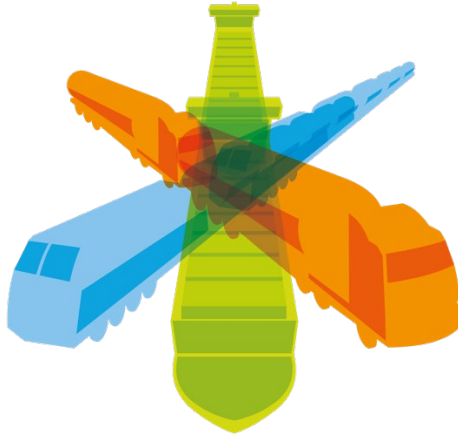




Container Mounting and Dismounting

Procedure

Purpose

This instruction describes step by step how a driver safely mounts and removes a bulk container on and from a chassis. The purpose is to prevent damage to the container, chassis and cargo, and to prevent unsafe situations during transport.

PART A - MOUNTING A CONTAINER ON A CHASSIS

Step 1 - Position the chassis under the container

1. Drive the chassis slowly and straight underneath the container.
2. Ensure that the chassis is centred in relation to the container.
3. Check in the mirrors or cameras that the four corner castings are positioned above the twistlocks.
4. Stop the vehicle once the chassis is correctly positioned.
5. Apply the parking brake.

Step 2 - Check the twistlocks before mounting

1. Exit the vehicle and walk a full circle around the chassis.
2. Check that all twistlocks are fully open.
3. Check that each twistlock can move freely.
4. Remove dirt, ice, snow or product residues if present.
5. Check that the twistlocks are not damaged or deformed.
6. Check that the operating handles are intact.
7. Report defective twistlocks immediately to Planning or the workshop.



Figure 1 - Correctly opened twistlock

● GOOD

Insert photo of fully opened twistlock here

Check that:

- ✓ The twistlock is fully open
- ✓ The twistlock can rotate freely
- ✓ No obstructions are present

Figure 2 - Incorrectly opened twistlock

● WRONG

Insert photo of partially opened twistlock here

Reject when:

- ✗ The twistlock is only partially open
- ✗ The twistlock is stuck
- ✗ The twistlock is damaged

Step 3 - Check the container before mounting

1. Check the four corner castings for damage.
2. Check the container structure for cracks or deformation.
3. Check that no parts are hanging loose.

Step 4 - Lower the container onto the chassis

1. Lower the container onto the chassis in a controlled manner.
2. During lowering, check that all four container corners remain correctly positioned above the twistlocks.
3. Stop immediately if the container lowers unevenly.
4. Correct the position if necessary.
5. Allow the container to rest fully on the support points.

Step 5 - Lock the twistlocks

1. Lock the twistlocks one by one.
2. Start at the front of the chassis.
3. Then lock the twistlocks at the rear.
4. After each lock, check that the handle is fully in its end position.
5. Visually check that the twistlock is fully rotated.

Figure 3 - Correctly locked twistlock

● GOOD

Insert photo of fully locked twistlock here

Check that:

- ✓ The twistlock is fully rotated



- ✓ The handle is fully in its end position
- ✓ The container is securely fastened

Figure 4 - Incorrectly locked twistlock

⊗ WRONG

Insert photo of partially locked twistlock here

Reject when:

- ✗ The twistlock is not fully rotated
- ✗ The handle is not in its end position
- ✗ The twistlock is visibly loose

Step 6 - Perform the four-corner check

1. Walk completely around the combination.
2. Check the front-left twistlock.
3. Check the front-right twistlock.
4. Check the rear-left twistlock.
5. Check the rear-right twistlock.
6. Touch each twistlock by hand to physically verify the lock.

Step 7 - Perform the final inspection

1. Check that the container is positioned straight on the chassis.
2. Check the container for visible damage.
3. Check that no leakage is present.
4. Check the seals.
5. Check the document tube.
6. Verify that the container number matches the assignment.
7. Report any deviations before departure.



PART B - REMOVING A CONTAINER FROM A CHASSIS

Step 1 - Position the vehicle at the drop-off location

1. Place the combination on a flat and stable surface.
2. Position the combination completely straight.
3. Apply the parking brake.
4. Check that sufficient space is available to place the container.
5. Check that no persons are present within the work area.

Step 2 - Check the drop-off location

1. Check that the ground can support the weight of the container.
2. Check that the ground is level.
3. Check that no obstacles are present.
4. Check that adequate exit space is available.

Step 3 - Unlock the twistlocks

1. Walk a full circle around the container.
2. Unlock the front-left twistlock.
3. Unlock the front-right twistlock.
4. Unlock the rear-left twistlock.
5. Unlock the rear-right twistlock.
6. Check that each twistlock is fully open.

Step 4 - Set down the container

1. Lower the container in a controlled manner.
2. During lowering, verify that the container remains stable.
3. Verify that all support points make contact with the ground.
4. After placing, check that the container is completely stable.

Step 5 - Drive the chassis out

1. Recheck that all twistlocks are fully open.
2. Check that there is no contact between the container and chassis.
3. Drive forward slowly.
4. Stop immediately if resistance is felt.
5. Check the situation before continuing.

SAFETY WARNING

- ⚠ Never depart when one or more twistlocks are not fully locked.
- ⚠ Never use force to close a twistlock.
- ⚠ Report damage immediately to Planning.
- ⚠ When in doubt: stop the work and ask Planning or your supervisor for instructions.



Recommended photos for inclusion in the handbook

1. Correctly opened twistlock (green tick).
2. Partially opened twistlock (red cross).
3. Correctly locked twistlock (green tick).
4. Not fully locked twistlock (red cross).
5. Undamaged corner casting.
6. Damaged corner casting.
7. Container correctly positioned on chassis.
8. Example of the four-corner check.